



## SPC Installation Guide

### INSPECTION

- All material must be inspected prior to installation.
- Defective materials installed are not covered under warranty.

### PREPARATION

- Subfloor or foundation must be in good condition: flat, dry, smooth, level, structurally sound and free of residues.
- Check doors can still open and close when SPC flooring is installed.
- SPC flooring must be installed indoors.
- SPC flooring should not be exposed to high temperatures above 140°F (60°C) or below 32°F (0°C)
- Before you start installation, it is important to determine the layout/floorplan of how material will be installed. Proper planning and layout can avoid narrow plank widths near walls or very short lengths at the end

### INSTALLATION

1. Install planks parallel to the longest exterior wall
2. Installation of the product must start from left side of the room working to the right. Use spacers along the walls to maintain proper expansion space (1/4").
3. Install second plank in the row by aligning and dropping the end tongue over the groove of the first plank. Apply light pressure to join the two planks together.
4. If needed use a rubber mallet to lightly tap the planks together. Repeat process until first row is completed.
5. Install first plank of second row with long side of tongue into the groove of the plank in the first row. Best done with a low angle of the plank. Maintain light pressure into the side seam as you rotate the plank to the subfloor. Repeat the process with additional planks to complete each row.
6. It is critical to keep the first two rows straight and square as it is used as guide for the rest of installation.
7. Continue installing planks and make sure to achieve a random appearance for the best look.